These words describe Tom Houghton's life. It is no surprise that these attributes and a love for shooting led him to found H-S Precision in 1978. Customers always seek out quality, and that's exactly what the small rifle barrel company founded itself on – quality. Precision ammunition test barrels were the company's first step towards becoming an OEM supplier to the shooting sports industry. With the company on solid ground, Tom turned his attention back to shooting, and optimized accuracy.

Building an accurate rifle barrel is only half the battle in making an extremely accurate rifle. Tom's background as a research chemist and his knowledge of composites technology helped him create H-S Precision's Pro-Series® line of composite rifle stocks. The integral aluminum bedding block built into the stock has been one of the biggest factors in improving accuracy in rifles – and it was Tom Houghton’s innovation and creativity that made it happen.

Our company and the Houghton family are proud to celebrate all that Tom meant as a visionary in the shooting industry, as a leader, a husband, and a father. We will miss him, but his values and his dreams live on in every H-S Precision Pro-Series® product we build.

-Dedicated to
Tom Houghton, Sr.
EVERY H-S PRECISION RIFLE IS A SUM OF ITS PERFECT PARTS. In combination, these features yield a strong, reliable, and accurate shooting platform worthy of the H-S Precision name. Every rifle carries our 1/2 M.O.A. accuracy guarantee for 30 caliber or smaller and our 1 M.O.A. accuracy guarantee for anything over 30 caliber.

BARREL
Stainless Steel cut-rifled barrel.

BEDDING BLOCK
The foundation of the barreled action, CNC machined to the exact dimensions of the action.

BOLT RELEASE
Located on the tang for convenience. Allows bolt removal without having to pull the trigger.

BOLT FACE
Semi-cone design featuring oversized internal claw extractor.

CROWN
11-Degree recessed for uniform protection and improved accuracy.

TRIGGER
Fully adjustable from 2 1/2 – 5 lbs. We engineered our trigger to be free from creep or drag.

MAG LATCH
Skeletonized design for positive engagement and easy removal, even with gloves on.

SAFETY
Three position safety for fire, safe, and bolt lock. Red dot provides visual cocking indication.

BOLT FACE
Semi-cone design featuring oversized internal claw extractor.

CROWN
11-Degree recessed for uniform protection and improved accuracy.

MAG LATCH
Skeletonized design for positive engagement and easy removal, even with gloves on.

SPL, 6.5X284 NORMA, 26” FLUTED, 13 ¼ LOP, SAND, 7.5 LBS

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H-S PRECISION DEFINED

H-S PRECISION 2017 | ENGINEERED FOR ACCURACY® | HSPRECISION.COM
We engineer, design, and manufacture every component of our hunting rifles. Tell us what you want for your next “once in a lifetime” hunt and we will build it specifically for you.

Shown: PLR™ 300 WIN MAG
The PHR™ is the ideal rifle for hunting large and dangerous game. This rifle features extras like a built-in mercury recoil reducer and cheek piece that help minimize even the heaviest recoiling calibers like the 458 Lott. The use of 8-40 scope base screws improves optic stability. The detachable magazine allows for quicker reloading. For larger head size cartridges, the magazine extends slightly below the stock line to allow the shooter 3+1 capacity. Enhanced with an aluminum bedding block, weather extremes have a minimal effect on accuracy. For close-quarters hunting, the rifle is available with iron sights on the stainless steel, cut-rifled barrel.

The PHL™ is designed to deliver maximum performance for the serious hunter in the most rugged conditions. While lightweight, every component that makes our full line of rifles capable of the highest accuracy has been retained. This includes our composite stock with an aluminum bedding block, adjustable trigger, and our cut-rifled stainless steel barrel. Other manufacturers may build a lighter weight rifle, but the ½" MOA accuracy guarantee of the PHL™ is unmatched. With the magnum power available in today's short action cartridges, this rifle is a hunter's dream. (Available in short action calibers only.)

The PLR™ incorporates the tested design of the H-S Precision Pro Series® stainless steel action and cut-rifled match grade stainless steel barrel. The stock is specifically configured for prone-position shooting including a vertical grip and ambidextrous palm swell. The magnum contoured barrel is the perfect contour to provide stability on long range targets, yet light enough to carry in the steepest terrain. It's the perfect long range hunting rifle.

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The VAR™ is the ultimate rifle for hunting small game, yet it boasts outstanding versatility as an all-purpose hunting rifle. Every stainless steel barrel is cut-rifled to industry minimum dimensions and the customer’s requested twist rate. This provides the maximum barrel life and greatest accuracy of any varmint rifle on the market. Every barrel is fluted to reduce harmonic vibrations, promote surface cooling, reduce weight, and enhance balance. For hunters that like to shoot from the prone position, we offer a side-port muzzle-brake (H-brake) that significantly decreases recoil and minimizes the dust signature.

Pistols started the Pro-Series® line of rifles. The Varmint Pistol features a 15” stainless steel barrel and center-grip stock. Our proprietary trigger mechanism is linked to the sear with a 6061-T6 anodized aluminum linkage. The VP features our single-shot stainless steel pistol action that accepts Remington Model 7 mounts. The VP adds a new challenge to varmint hunting.

H-S Precision® proudly and excitedly returns to its roots with the introduction of the BCR™. This rifle is ready for competition right out of the box. It features a single-shot action, competition trigger, and an aluminum trigger guard. Additionally, this unique rifle is ideal for a long day at the bench shooting varmints.
A perfect companion for the traveling hunter, our Take-Down series is designed to be disassembled and reassembled while still maintaining accuracy and reliability.

U.S. Patent number 5,020,260. The H-S Precision’s Take-Down rifle system is the most technically-advanced shooting system we have ever created. The key to accuracy and repeatability is our patented interrupted thread design. With the same guaranteed accuracy as our legendary fixed rifles and a repeatability of 1 MOA or better after being taken apart and reassembled, the Take-Down rifle can be personalized to fit any shooter’s needs and is a perfect option for the traveling hunter. The Take-Down rifle is a complete shooting system, available in calibers from .204 Ruger up to .458 Lott, all on one action. Disassembled, the rifle will fit into a suitcase-sized hard case. On your next hunting trip, carry a Take-Down in your favorite caliber and leave your worries behind.

The ultimate Take-Down rifle from H-S Precision® utilizes our Pro-Series® stainless steel action in your choice of long or short action calibers. Repeatable accuracy comes from the perfect combination of our patented interrupted thread design, Pro-Series® match-grade fluted stainless steel magnum contoured barrel, and Pro-Series® synthetic stock with full-length bedding block.

Our Take-Down rifle is the most versatile and accurate system on the market. Now there is no need to carry multiple rifles for hunting plains game and dangerous game. The ability to change barrels extremely quickly in the field without any tools makes this a must-have system for the traveling sportsman. The rifle can be packed with multiple barrels inside a hard case that looks similar to a photographers travel case.

PTD
PRO-HUNTER TAKE-DOWN RIFLE MATTE BLACK TEFLO®-COATED STAINLESS STEEL

The two barrel set shown in the Take-Down travel case. (300 Win Mag and 375 H&H)
Similar to our PTD™, the VTD™ is the ultimate Take-Down rifle configured for varmint hunting. It utilizes our Pro-Series® stainless steel action in your choice of long or short action calibers. Repeatable accuracy comes from the perfect combination of our patented interrupted thread design, Pro-Series® match-grade stainless steel fluted barrel, and Pro-Series® stock.

Most tactical situations happen in close quarters. The TTD provides a unique solution for any tactical situation with the ability to assemble the rifle in seconds, it can be put into action anywhere.

VTD
VARMINT TAKE-DOWN RIFLE | MATTE BLACK TEFLON®-COATED STAINLESS STEEL

TD
TACTICAL TAKE-DOWN RIFLE | MATTE BLACK TEFLON®-COATED STAINLESS STEEL

TAKE-DOWN RIFLE SPECIFICATIONS
- Pro-Series® Stainless Steel Action, Long or Short
- Pro-Series® Floor Metal with Detachable Magazine
- Magazine Capacity Based on Caliber
- Pro-Series® Match-Grade Stainless Steel Cut-Rifled Barrel
- Choice of Barrel Length, Fluted or Non-Fluted
- Optional Muzzle Brake on Certain Calibers
- Patented Lock-Up Adjustment System Allows Interchanging Barrels
- Multiple Calibers Available in Additional Barrels
- Some Calibers May Require New Bolts
- Pro-Series® Synthetic Stock w/ Aluminum Bedding Block
- Choice of Standard Colors
- Non-Standard Colors Available are Optional
- Metal Finish - Black Teflon®
- Available in Almost Any Caliber
- Test Target and Load Data Provided
- Rifle Weights May Vary Due to Barrel Length, Caliber, and Accessories

YOUR SUCCESS IS OUR GOAL
As hunters and shooters ourselves, we enjoy nothing more than sharing in the success with our customers. The memories made afield will truly last a lifetime.
H-S Precision rifles are built one at a time, to your exacting specifications. The result is a perfect, tailor-made tactical rifle platform capable of delivering the perfect shot when it matters most.

Shown: HTR® 308 WIN

HTR®
HEAVY TACTICAL RIFLE
ADJUSTABLE LENGTH OF PULL & CHEEK-PIECE

The flagship rifle of our tactical line utilizes the best features of any tactical rifle on the market. It has also beaten serious competition to win some of the most coveted contracts over the past ten years. The HTR™ is a precision instrument in the hands of a tactical marksman, capable of pinpoint accuracy with law enforcement factory ammunition. It is used by the FBI, BATF and IDF as their precision long-range weapon of choice. It is the best tactical rifle on the market today — and H-S Precision® has the contracts to prove it.
The STR™ offers tactical shooters a compact package with high maneuverability. It is available in short action only, featuring a 20” barrel and fully adjustable stock. The second-generation detachable magazine system provides users with quick reloading and the secure lock of front and rear magazine catches. The recessed 11º target crown provides superior protection against muzzle damage, while the cut-rifled barrel provides extended life versus button rifled or hammer forged barrels.

The RDR™ is quick to respond to any tactical situation. The rifle features a short fore-end stock designed specifically for the 20” length varmint contoured barrel. Every part in the rifle is engineered for minimal maintenance with either a rust-proof or dry-film lubricated surface.

The RDT™ (right-hand only) gives shooters a fully-adjustable thumb-hole stock with the option of a 20” or 24” barrel. Whichever model you choose, these rifles perform in every situation.

ACCURACY
H-S Precision has one of the best accuracy guarantees in the industry. We not only guarantee it, we prove it with a test target and load data provided with every rifle.
H-S Precision Stocks

Ready out-of-the-box with a perfect fit and ultra-stiff interface to your rifle’s action. Fuel your trigger confidence with the astounding precision and strength of H-S Precision® stocks.

Adjustable LOP
Available length of pull adjustment allows micro-adjustable LOP for perfect shooter-rifle fit.

Adjustable Cheek-Piece
Available adjustable cheek-piece allows positive cheek weld to stock and perfect alignment of scope to shooter’s eye.

PISTOL GRIP REINFORCEMENT
The aluminum shaft adds stiffness and strength to an area that is notoriously weak on traditional rifle stocks.

FULL-LENGTH BLOCK
Full-length aluminum bedding block is CNC machined to the exact dimensions of the action it will be used with, ensuring a perfect drop-in fit every time.

FIBERGLASS, KEVLAR® & CARBON FIBER
Used in combination, these materials yield a strong, rigid stock, for a perfect fit and allow us to offer a lifetime warranty on every stock.

H-S Precision Stock Specifications
- Woven Kevlar® Cloth
- Woven fiberglass cloth
- Unidirectional Carbon Fiber
- Epoxy-based gel coat and laminating resin
- Reaction injection molded (machine Mixed) Polyurethane foam
- Proprietary CNC-machined aluminum bedding block, designed by H-S Precision®
- Proprietary sling swivel studs
- Non-reflective, non-slip finish
- Ultra Mag recoil pad included (other options available)
- Weight: 2.25 pounds, sporter and varmint styles; 3.5 - 5 pounds, tactical style
- Choice of standard colors
- Camouflage or specialty colors available for an additional charge

All H-S Precision® Pro-Series® stocks are covered by a limited lifetime warranty to the original purchaser. A copy of this warranty is included with each stock.

Ready out-of-the-box with a perfect fit and ultra-stiff interface to your rifle’s action. Fuel your trigger confidence with the astounding precision and strength of H-S Precision® stocks.
SPORTER

BLACK / GREY
PSS001, PSS003, PSS009, PSS010, PSS014
PSS059, PSS071, PSS072, PSS073, PSS076
PSS103, PSS104, PSS108

TAN / BLACK, THUMB-HOLE
PSS046, PSS120

BROWN / BLACK
PSS045, PSS094

BLACK / RED
PSS127

NEW
OLIVE / BLACK
PSS138, PSS139

BLACK / TAN CAMO
PSS134, PSS135

BLACK / RED
PSS050
(SHOWN WITH OPTIONAL STUD)

GRANITE
PSS021, PSS092
(SHOWN WITH OPTIONAL STUD)

BLACK / PINK
PSS033

OLIVE / BLACK
PSS056

SPORTER
CARBON FIBER, FIBERGLASS, KEVLAR®
HAND-FINISHED

H-S PRECISION 2017
ENGINEERED FOR ACCURACY®
HSPRECISION.COM
BLACK / GREY  
PST007, PST013, PST093

BLACK / TAN  
PST025, PST026, PST038, PST052
PST054, PST099, PST133, PST136, PST137

BLACK  
PST008, PST012, PST014, PST087

GRASSLAND CAMO  
PSV063, PSV091

TACTICAL  
CARBON FIBER, FIBERGLASS, KEVLAR  
HAND-FINISHED

H-S PRECISION 2017  |  ENGINEERED FOR ACCURACY®  |  HSPRECISION.COM

24 25
GREEN / TAN CAMO
PST083

BLACK / OLIVE
PST081, PST086

GREEN / TAN CAMO
PST083

OLIVE / BLACK
PST053, PST055

URBAN CAMO
PST101, PST114, PST129

WINTER CAMO
PST1084

BLACK / TAN
PST035, PST036

SAND
PST062, PST064, PST067

OLIVE / BLACK
PST053, PST055

URBAN CAMO
PST101, PST114, PST129

PINK CAMO
PST082

BLACK
PST006, PST011, PST024

BLACK
PST006, PST011, PST024

BLACK
PST117, PST122, PST124

PST062, PST064, PST067

BLACK
PST006, PST011, PST024

PST006, PST011, PST024

PST006, PST011, PST024

PST006, PST011, PST024

PST006, PST011, PST024
Our barrels feature our proprietary cut-rifling to optimize accuracy and longevity. We offer various bore diameters, contours, and twist rates as well as fluted or non-fluted blanks.
More than simply a convenient way to carry ammunition, a quality magazine is an integral part of the function of any precision rifle. H-S Precision® magazines, provide superior protection for projectiles and allow for flawless feeding of cartridges. They are designed to be a direct drop-in replacement for any Remington 700 hinged floor plate.

**Magazine Capacity is based on caliber**
- Low Capacity (3–4 rounds)
- Medium Capacity (4–5 rounds)
- High Capacity (6–10 rounds)
THE MAKING OF ACCURACY

ACCURACY is the most important aspect of any rifle. Building accuracy into every rifle is a form of art and craftsmanship that we take very seriously. So serious that we engineer, design, and manufacture every single component of our Pro-Series® rifles. Most companies piece rifles together using components from other manufacturers, then label it as their own. At H-S Precision®, we start with the raw materials and machine every component ourselves. The result of this approach is unmatched in the industry and we never have to rely on someone to supply us with a part that might not meet our precision standards.

STOCK
H-S Precision® stocks are manufactured using molds we machine in house to our exact specifications.

ACTION
Our actions are machined in from solid blocks of steel. Every component of the action is made right here in our factory in South Dakota, ensuring that we will have perfect fit and interface from bolt, to action, to barrel.

BEDDING
Our stocks are bedded, not using epoxy and wood, but using a proprietary CNC machined aluminum bedding block and fiberglass composite. This ensures a perfect match up with the rifle’s action and stable repeatable accuracy.

BARREL CROWN
The crown of a rifle barrel allows a clean exit from the bore. H-S Precision® barrels are precision crowned on a CNC lathe with an 11° target recess to protect the barrel and enhance accuracy.

BARREL
Our barrels are machined from one solid piece of 416R stainless steel. Our proprietary cut-rifling process creates the most accurate barrels on the market.

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